Patent claims

- 1. Ceramic material composed of
- a first ceramic material with a perovskite structure as the host lattice, containing
- 5 lead, zirconium and titanium and
 - a second ceramic material with a cryolite structure.
 - 2. Ceramic material per claim 1,

in which the first and the second material form a mixed crystal phase.

3. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the general formula

 $[A_4(Br_{2\text{-}2x/3}Nb_{2\text{+}2x/3})O_{11\text{+}x}V_{1\text{-}x}], \text{ where A stands for barium or strontium and B for}$ strontium or calcium and V for an oxygen vacancy and where we have for the parameter

15 $x: 0 \le x \le 1$.

10

20

4. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

 $[Sr_4(Sr_{2-2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}]$, where V stands for an oxygen vacancy and where we have

for the parameter x: $0 \le x \le 1$.

5. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula $Sr_4(Ca_{2\text{-}2x/3}Nb_{2\text{+}2x/3})O_{11+x}V_{1\text{-}x}, \text{ where } V \text{ stands for an oxygen vacancy and where we have}$ for the parameter x: $0 \le x \le 1$.

5 6. Ceramic material per one of claims 1 or 2,

10

15

20

in which the second ceramic material has the summary formula $Sr_4(Mg_{2\text{-}2x/3}Nb_{2\text{+}2x/3})O_{11+x}V_{1\text{-}x}, \text{ where } V \text{ stands for an oxygen vacancy and where we have}$ for the parameter x: $0 \le x \le 1$.

7. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula $Ba_4(Sr_{2\text{-}2x/3}Nb_{2\text{+}2x/3})O_{11+x}V_{1\text{-}x}, \text{ where } V \text{ stands for an oxygen vacancy and where we have}$ for the parameter x: $0 \le x \le 1$.

8. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula $Ba_4(Ca_{2\cdot 2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}, \text{ where } V \text{ stands for an oxygen vacancy and where we have}$ for the parameter $x\colon 0\leq x\leq 1$.

9. Ceramic material per one of claims 1 or 2, in which the second ceramic material has the summary formula

 $Ba_4(Mg_{2-2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}$, where V stands for an oxygen vacancy and where we have for the parameter x: $0 \le x \le 1$.

10. Ceramic material per one of claims 1 to 9,

5

10

15

in which the first ceramic material contains a composition of summary formula $Pb(Zr_aTi_{1-a})O_3$ and where we have for a: $0.5 \le x \le 0.6$.

11. Ceramic material per one of claims 1 to 10,

in which the first ceramic material consists of a mixed crystal phase, which is composed from a PZT ceramic and an added component of the perovskite lattice type.

12. Ceramic material per claim 11,

in which the added component has the summary formula KNbO₃.

13. Ceramic material per claim 11,

in which the added component has the summary formula $Pb(M^{II}_{1/3} M^{V}_{2/3})O_3$ and wherein M^{II} stands for Mg, Zn, Co, Ni, Mn, or Cu and M^{V} for Nb, Ta, or Sb.

14. Ceramic material per claim 11,

in which the added component has the summary formula Pb(M^{II}_{1/2} M^{VI}_{1/2})O₃ and wherein M^{II} stands for Mg, Zn, Co, Ni, Mn, or Cu and M^{VI} for W.

15. Ceramic material per claim 11,

in which the added component has the summary formula $Pb(M^{III}_{1/2} M^{V}_{1/2})O_3$ and wherein M^{III} stands for Fe, Mn, Cr, or Ga and M^{V} for Nb, Ta, or Sb.

16. Ceramic material per claim 11,

5

10

15

20

in which the added component has the summary formula $Pb(M^{III}_{2/3}M^{VI}_{1/3})O_3$ and wherein M^{III} stands for Fe, Mn, Cr, or Ga and M^{VI} for W).

17. Ceramic material per claim 11,

in which the added component has the summary formula $Pb(Li_{1/4}^{1}M_{3/4}^{V})O_{3}$ and wherein M^{V} stands for Nb, Ta, or Sb.

18. Ceramic material per claim 1 to 17,

in which the ceramic material has the summary formula $A_{1\text{-}b\text{-}c}B_bC_c$, where: $0 \le b \le$

- 0.5 and $0 \le c \le 0.01$ and wherein
 - A stands for the composition Pb(Zr_aTi_{1-a})O₃ and $0.5 \le a \le 0.6$,
 - B stands for an added component of the perovskite lattice type, and
 - C stands for a ceramic material of cryolite lattice type.
 - 19. Ceramic material per claim 18,

which additionally contains also a PbO excess of up to 3 mol. %.

14219-119US1/ P2004,0032USN PCT/DE2005/000045

20. Ceramic material per one of claims 1 to 19, which is free of KNbO₃.

21. Piezo-actuator

5

10

15

- having a monolithic stack of superimposed piezoelectrical ceramic layers (2) and electrode layers (3) lying in between, wherein at least one ceramic layer (2) contains a ceramic material according to one of claims 1 to 19.

22. Method for production of a ceramic material per one of claims 1 to 20, wherein precursor materials of a ceramic material with a cryolite structure are mixed with precursor materials of a PZT ceramic.

23. Method for production of a ceramic material per one of claims 1 to 20, wherein a previously prepared cryolite phase is mixed with precursor materials of a PZT ceramic.